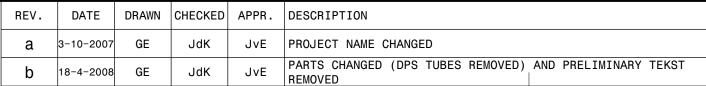
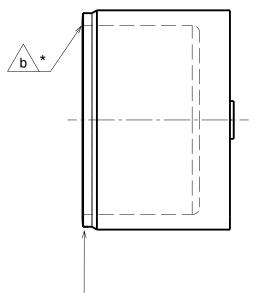
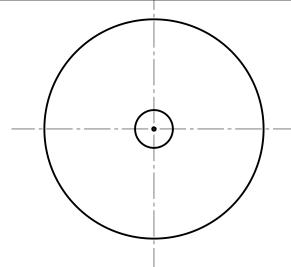


THIS DRAWING SHOWS THE STADIUM IN WHICH THE HOUSING LOWER PARTS WILL BE WELDED TOGETHER AS SHOWN ON DRAWING ET6029-04-29, PHASE 5. SEE FOR DIMENSIONS ET6029-04-14.1

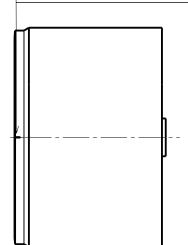
b







GROOVE FOR ORIENTATION



THIS DRAWING SHOWS THE STADIUM IN WHICH THE HOUSING UPPER PARTS WILL BE WELDED TOGETHER AS SHOWN ON DRAWING ET6029-04-29, PHASE 5. SEE FOR DIMENSIONS ET6029-04-13.1

\*: THE INNER SIDE OF THE BUSH TBD AFTER SUCCESSFUL WELDING TESTS.

PART NO.	QTY.	PART			MATERIAL			REMARKS			
SCALE:	1:1		NOMINAL DIMENSION				NOMINAL LENGTH OF		ANG	NGLE	
SUALE.			LARGER THAN	UNTIL IN	NTIL INCL.		SHORT ANGLE SIDE DEVI				
DATE:	200	7-09-17	0,5	3		±0,05	LARGER	THAN	UNTIL INCL.	DEG.	mm / <sub>100mm</sub>
			3	6		±0,05	_		10	±1°	±1,8
DESIGNED:	G.ELBERTSEN		6	30		±0,1	10		50	±0,5°	±0,9
DRAWN: G.E		LBERTSEN	30	120		±0,15	50		120	±0,3°	±0,5
			120	400		±0,2	120		400	±0,15°	±0,3
CHECKED:	J.de	KRUIJK	400	1000		±0,3		$\overline{}$			
APPROVED:	J.v.	ES		ACCORDING STANDARD					$+-\oplus$	<del>)</del> PR0	JECTION

PROJECT: AMS HEAT EXCHANGER FM PRIMARY LOOP

SUBJECT:

## PART 13.1 AND 14.1 BEFORE WELDING (PHASE 5)

NATIONAL AEROSPACE LABORATORY

PROJECT- CHAR	DRW. NO. :			
ET	6029-04	(	32	
SIZE: A3	CATIA DRAWN	ISSUE:	b	